

## **INSTRUCTIONS TO VENDORS**

### **Supply of H.T. Fasteners of Grade 8.8 of IS 1367 for INS SINDHUKIRTI.**

1. **SCOPE:-** The manufacturing and supply of H.T. Fasteners of grade 8.8 of IS 1367 with Zinc Phosphate Coating from **TVS/ UNBRAKO/ GKW/ TUFF/ USHA.**
  
2. **MATERIALS & DRAWING:-** All the fasteners are to be manufactured as per drawings and specifications. The list of fasteners required are indicated below:-
  - i) H.T. Hull Studs.
  - ii) H.T. Plain Studs.
  - iii) Special (Height) H.T. nut.
  - iv) Standard HT Nut.
  - v) Full Thread Bolt with Nut.
  - vi) Standard thread Bolts with Nut.
  
3. **TESTS:-** (a) Marking, Preservation and Packing shall be as per I.S – 1367.  
(b) Test Certificate from Government approved test Lab. including Chemical analysis and mechanical properties for the materials used shall be supplied along with the supply of fasteners.
  
4. **RECEIPT & INSPECTION :-**
  - (a) The fasteners shall be received and accounted by Stores in HSL.
  - (b) On receipt, the items shall be inspected jointly by EKM-QC/Plumbing/Engineering Department. On Physical inspection, if any defects like slackness of nut, damaged threads, dimensional discrepancy, deep scores etc. are found, The same will be rejected and the supplier shall replace the same with good ones at free of cost in shortest possible time.
  - (c) 10% of the supplied quantity will be selected at random and subject to test at ND (V) Laboratory. Any failures in these samples to meet the required standards will result in rejection of the entire lot. Please confirm acceptance otherwise offer will not be considered.
  
5. **OEM's /Authorized Dealers:** Offers from the OEM's shall be accepted. Dealers should produce valid authorization certificate failing which offers will be ignored.

6. **GUARANTEE**:- The supplied fasteners shall be guaranteed for 24 months from the date of supply. If any material found defective/failed during fitment and commissioning, same shall be replaced by the supplier at free of cost.
7. **TIME SCHEDULE**: - All the fasteners as per the list requested to supply within 30 days from the date of issuing Purchasing Order.
8. **PAYMENT TERMS**: - 100% against proforma invoice. Cheque particulars will be intimated before dispatch and cheque will be issued after receipt, acceptance and inspection by ND(V).
9. **Performance Bank Guarantee**: Performance Bank Guarantee should be submitted for 10% of the order value after placing the order.
10. **Excise Duty Exemption**: Excise Duty Exemption applicable. Hence please confirm acceptance.